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## Acetone

Product Specification - Version 9a dated 11/5/2013

| Specifications                    | Minimum         | Maximum | Test Method      |
|-----------------------------------|-----------------|---------|------------------|
|                                   |                 |         |                  |
| Purity (wt% - wet basis)          | 99.5            |         | GC               |
| Specific Gravity @ 20/20C         | 0.7910          | 0.7930  | ASTM D4052       |
| Water (wt%)                       |                 | 0.5     | ASTM D1364       |
| Acidity as Acetic Acid (wt%)      |                 | 0.002   | ASTM D1613       |
| Alkalinity as NH3 (wt%)           |                 | 0.001   | ASTM D1614       |
| Color (Pt-Co)                     |                 | 5       | ASTM D5386/D1209 |
| Distillation Range (degrees C)    | 1C including 56 | 6.1C    | ASTM D1078       |
| Permanganate Stability (mins@25C) | 120             |         | ASTM D1363       |
| Residue on Evaporation (mg/100ml) |                 | 2       | ASTM D1353       |
| Benzene (mg/kg)                   |                 | 10      | GC               |
| Miscibility with DIW              | No Opalescend   | ce      | ASTM D1722       |
| Appearance                        | Clear and brigh | nt      | ASTM E2680       |

Notes: Typical product at manufacture satisfies ASTM D329-07 test criteria.

Reason for revision:

Version 8a dated 11/15/12 GAT – Appearance E2680

Version 9a dated 11/5/13 GAT – Purity wet basis, Color D5386/D1209