

# E-PVC Emulsion \_ Paste grade

Parameter	Test method		Production Grade
	DIN	ISO	E6834
Grade			
K- Value	DIN 53726	ISO 1628/2	67-69
Sieve analysis $\geq 63\mu$ (%)	DIN 53724	ISO 565	$\leq 2$
Volatile matter (%)	DIN 7764/2	ISO 1269	$\leq 0.3$
Methanol extract (%)	DIN 53738	ISO 6427	$\leq 2.2$
Residual VCM (ppm)	DIN 53743	ISO 6401	$\leq 2$
Thermostability (min)	Vinnolit THMA 180		$\geq 15$
Paste Viscosity, after 1 h (Pas)	DIN EN 11468	ISO 3219	$\leq 6$



## Application for product grades

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Grade	Application
E6834	Rigid Foam for Flooring , Leather Cloth , Sealing Compounds, Coating and Laminating